

## QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR HANDICRAFTS AND CARPET INDUSTRY

# What are Occupational Standards(OS)?

- OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- POS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding



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#### Introduction

#### **Qualifications Pack – Stamping Operator (Metal Handicrafts)**

**SECTOR:** HANDICRAFTS AND CARPET

**SUB-SECTOR:** Metaware

**OCCUPATION:** Metal Casting and Stamping

**REFERENCE ID:** HCS/Q2802

**ALIGNED TO:** NCO-2004/8211.60

Also known as 'Pressman', the stamping operator is responsible for stamping on the metal surface, undertaking preventive maintenance of stamp machine and achieve quality standards

**Brief Job Description:** The individual at work is responsible for die punching on the metal surface and transforms the metal to desired shapes, designs and letters based on requirements and design specifications. The person ensures to achieve quality standards

**Personal Attributes:** The job requires the individual to have: attention to details, good eyesight, steady hands, ability to sit in same position for longer hours and patience



#### Qualifications Pack For Stamping Operator (Metal Handicrafts)

Qualifications Pack Code	HCS/Q2802		
Job Role	Stamping (	Operator (Metal Hand	icrafts)
Credits(NSQF)	TBD	Version number	1.0
Sector	Handicrafts & Carpet	Drafted on	13/03/15
Sub-sector	Metalware	Last reviewed on	27/05/2015
Occupation	Metal Casting and Stamping	Next review date	27/05/2016

Job Role	Stamping Operator (Metal Handicrafts) Also called 'Pressman'	
Role Description	Preparing the raw materials, stamping on the metal surface, checking for defects, undertaking preventive maintenance of stamp machine and achieve quality standards	
NSQF level	4	
Minimum Educational Qualifications	Basic literacy; preferably 5th class pass	
Maximum Educational Qualifications	Not Applicable	
Training (Suggested but not mandatory)	Not Applicable	
Experience	Not Applicable	
Applicable National Occupational Standards (NOS)	<ol> <li>Compulsory:         <ol> <li>HCS/N2803 Perform stamping on the metal surface</li> <li>HCS/N9901 Coordinate with colleagues and work as a team</li> </ol> </li> <li>HCS/N9902 Maintain safe work environment</li> <li>HCS/N9903 Maintain personal health</li> <li>HCS/N9904 Basic business management</li> </ol> <li>Optional:         <ol> <li>Not applicable</li> </ol> </li>	
Performance Criteria	As described in the relevant OS units	



Keywords	Description
/Terms	Description
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Vertical	Vertical may exist within a sub-sector representing different domain areas or the client industries served by the industry.
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.
Sub-functions	Sub-functions are sub-activities essential achieving the objectives of the function.
Job role	Job role defines unique set of functions that together form a unique employment opportunity in an organization.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve consistently while carrying out a function at the workplace. Occupational Standards as set of competencies is applicable both in Indian and overreaching global contexts.
Performance Criteria	Performance Criteria defined for a task are statements that together specify the standard of performance while carrying out the task.
National Occupational Standards (NOS)	NOS are Occupational Standards which apply uniquely in Indian context.
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
Qualifications Pack(QP)	Qualifications Pack comprises set of OS, together with the educational, training and other criteria that are required to perform a job role satisfactorily at workplace. A Qualifications Pack is assigned a unique qualification pack code for clear identification.
Knowledge and Understanding	Knowledge and Understanding are statements which together as a set specify the technical, generic, professional and organization specific knowledge that an individual needs to possess in order to perform and meet the required standards consistently.
Organizational Context	Organizational Context includes the way the organization is structured and how it operates. It includes elements of operational knowledge contents defined in



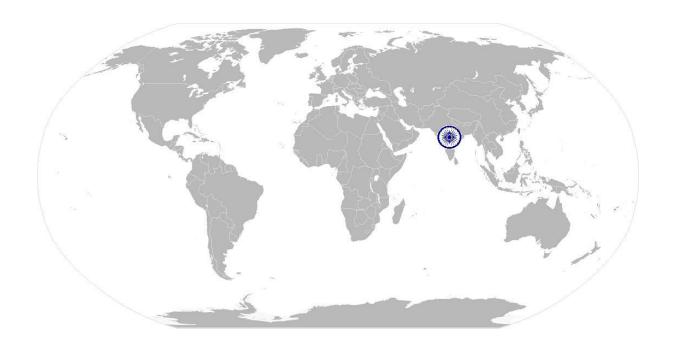
#### Qualifications Pack For Stamping Operator (Metal Handicrafts)

	relation to functioning of an organization that a skilled professional need to
	possess specific to its precise areas of responsibility.
Technical	Technical Knowledge is the specific domain knowledge needed to accomplish the
Knowledge	task in combination with other competencies. It is usually coined with specifically
	designated roles and responsibilities.
Core	Core Skills or Generic Skills as set are group of skills. It is key to working in today's
Skills/Generic	world. These skills are typically needed in any work environment. In the context of
Skills	the OS, these include mainly communication related skills that are applicable to
	most job roles.
Sector	Sector is a conglomeration of different business operations having similar
	businesses and interests. It may also be defined as a distinct subset of the
	economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and
	interests of its components.
Vertical	Vertical may exist within a sub-sector representing different domain areas or the
	client industries served by the industry.
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in
	an industry.
Keywords	Description
/Terms	Description
SSC	Sector Skill Council
OS	Occupational Standard(s)
NOS	National Occupational Standard(s)
QP	Qualifications Pack
NSQF	National Skill Qualifications Framework
NCO	National Classifications of Occupation
TBD	To Be Determined
HCS	Handicrafts and Carpet Skill Sector Council
NSDC	National Skill Development Corporation
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# National Occupational Standard



#### **Overview**

This unit is about die punching on the metal surface and transforms the metal to desired shape, design and letters, based on requirements and design specifications.





#### Perform stamping on the metal surface

Unit Code	HCS/N2803		
Unit Title (Task)	Perform stamping on the metal surface		
Description	This unit is about die punching on the metal surface and transforms the metal to desired shape, design and letters based on requirements and design specifications.		
Scope	This unit/ task covers the following:		
	Understand work requirement		
	Assemble the required materials to begin stamping		
	Perform stamping on the metal surface		
	Check for defects		
	Undertake preventive maintenance of stamp machine if using machine		
	Ensure quality standards		
Performance Criteria(P	C) w.r.t. the Scope		
Element	Performance Criteria		
Understanding work requirement	To be competent, the user/individual must be able to:  PC1. receive instructions on work requirement from superior  PC2. receive and understand the design specifications  PC3. understand the job sheet and the stamping methods  PC4. plan the target on number of pieces to be completed		
Assembling the	To be competent, the user/ individual must be able to:		
required materials	PC5. select the appropriate tool and machine for stamping such as die, puncher, etc.  PC6. collect and arrange the materials to begin the process report on any shortage or defect of raw materials or machine to the concerned person  PC8. ensure to stock the required materials in advance  PC9. collect the metal product to be stamped		
Performing stamping on the metal surface	To be competent, the user/ individual must be able to:		
on the metal surface	PC10. decide on the relevant stamping process to be performed from hydraulic, mechanical, etc.		
	PC11. set the stamping machine if using machine		
	PC12. turn on the machine to perform the stamping		
	PC13. cut and bend the metal sheet forming it to the desired shape		
	PC14. use the appropriate stamping tool PC15. ensure to align and space the sheet metal at the appropriate position		
	PC16. arrange the metal stamps in the order of using them		
	PC17. select the appropriate color to be stamped on the metal in such a way that it is easily seen		
	PC18. ensure to wipe off the excess ink if color is given manually to the stamped work		
	PC19. insert the flat metal sheet into the die		
	PC20. activate the stamping machine to create the design		

ensure the appropriate speed is set for the stamp

PC21.





	National Occupational Standards Corporation
HCS/N2803	Perform stamping on the metal surface
	PC22. ensure the metal sheet inserted is of appropriate size and shape to fit the
	stamp machine
	PC23. ensure to use the appropriate die to stamp the metal sheet if done by hand
	PC24. ensure the appropriate punching force is applied when using a hand press
	PC25. ensure the same amount of force is given to all the metal sheets
	PC26. pierce holes where required for the finished part
	PC27. ensure perform stamping in cold metal sheet
	PC28. ensure to use the appropriate lubricant to protect the tool and die surface
	from scratching
	PC29. ensure to take necessary safety precautions to perform stamping
<b>Checking for defects</b>	To be competent, the user/ individual must be able to:
	PC30. check for defects such as wrinkles, splits, material thinning, etc.
	PC31. check the metal after stamping, if it matches requirement
	PC32. make necessary adjustments if any
	PC33. rectify and rework if any mistakes are found un-matching the design
	specifications and requirements
Undertaking	To be competent, the user/ individual must be able to:
preventive	PC34. ensure general maintenance of the machine
maintenance	PC35. ensure no shut down of machines due to improper maintenance
	PC36. perform regular cleaning process as prescribed by manufacturer
Achieving quality	To be competent, the user/ individual must be able to:
standards	PC37. ensure a proper finish as per requirement
	PC38. ensure to stamp or punches die the target number of pieces
	PC39. ensure the output delivered is defect free and hazard free
Knowledge and Under	standing (K)
A. Organizational	The individual on the job needs understand:
Context	KA1. company's policies on: incentives, safety and hazards, personnel
(Knowledge of the	management and quality standards
company /	KA2. workflow involved in metal making process of the company
organization and	KA3. importance of the individual's role in the work process
•	KA4. reporting structure
its processes)	KA5. documentation policy
	KA6. customer profile
B. Technical	The individual on the job needs to know and understand:
Knowledge	KB1. metalcraft details
	KB2. metal making process and types of products
	KB3. various kinds of raw materials involved in the process
	KB1. different stamping tools and methods to be used based on the requirement
	KB2. use of stamp machine and its maintenance
	KB3. appropriate die to be used
	KB4. design and colors to be selected as required
	KB5. appropriate and required force to be applied
	KB4. different stamping tools and methods to be used based on the requirement
	KB5. bringing the required tools and equipments to desired shape
	KB6. handling the tools and equipments for painting
	KB7. maintaining the tools and equipments for painting
	VDQ creating tools and aguinments for pointing

creating tools and equipments for painting

KB8.





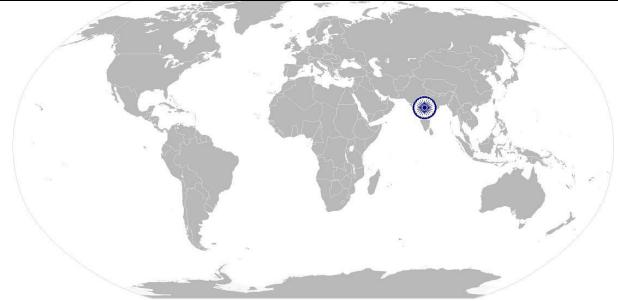
HCS/N2803	Perform stamping on the metal surface		
	KB9. use of hazardous acids and chemicals		
	KB10. safety standards and precautions to be taken		
	KB11. quality standards to be maintained		
	KB12. standard operating procedure		
	KB13. market trend and customer preferences		
Skills (S) [Optional]			
A. Core Skills/	Writing skills		
Generic Skills	The individual on the job needs to know and understand:		
	SA1. how to take notes or read about metal making techniques		
	Reading skills		
	The individual on the job needs to know and understand:		
	SA2. how to read and write the notes from design		
	SA1. how to read company policy documents		
	Oral communication (Listening and Speaking skills)		
	The individual on the job needs to know and understand:		
	SA3. interact with team members to work efficiently		
	SA2. communicate effectively with supervisor		
B. Professional Skills	Decision making		
	The individual on the job needs to know and understand:		
	SB1. how to share work load with the colleagues in the process		
	SB2. how to multi task and deliver the finished piece on time adhering to		
	quality standards		
	Plan and organize		
	The individual on the job needs to know and understand:		
	SB3. how to plan for daily production		
	SB4. how to plan for budget and material requirement		
	Customer centricity		
	The individual on the job needs to know and understand:		
	SB5. the customer preference, taste, etc and accordingly make crafts		
	Problem solving		
	The individual on the job needs to know and understand:		
	SB6. how to solve issues relating to material, cost and labour and ensure smooth		
	production		
	Analytical thinking		
	The individual on the job needs to know and understand:		
	SB7. how to analyse the material requirement, corrective action required during		
	craft making		
	Critical thinking		
	The individual on the job needs to know and understand:		
	SB8. how to spot process disruptions and delays		
C. Technical Skills	Use of tools and consumables		
	The individual on the job needs to know and understand:		
	SC1. how to use the various stamping tools such as die, puncher, etc.		
	SC2. how to use the stamp machine		





#### Perform stamping on the metal surface

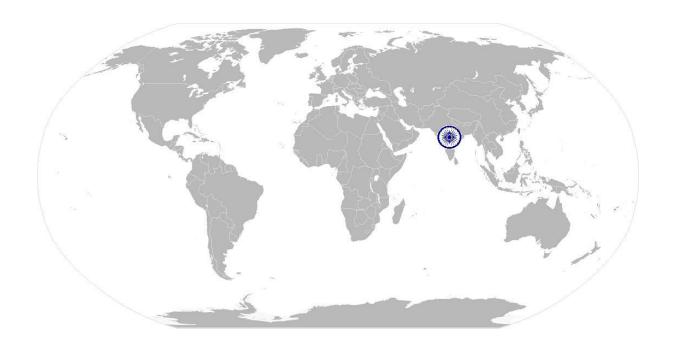
NOS Code	HCS/N2803		
Credits(NSQF)	TBD	Version number	1.0
Industry	Handicrafts and Carpet	Drafted on	13/03/2015
Industry Sub-sector	Metalware	Last reviewed on	27/05/2015
Occupation	Metal Casting and Stamping	Next review date	27/05/2016







# National Occupational Standard



#### **Overview**

This unit is about individual's coordination and communication level with colleagues and superiors so as to achieve the deliverable on time through a smooth workflow.





HCS/N9901	Coordinate with colleagues and work as a team		
Unit Code	HCS/N9901		
Unit Title (Task)	Coordination and team work with colleagues and superior		
Description	This OS unit is about communicating and coordinating with colleagues and superiors in order to achieve smooth and hazard free work flow during production. It is about the ability to work as a team member, share work and multi task to meet the deliverable schedule and quality requirements, assuring no process disruptions.		
Scope	<ul> <li>This unit/ task covers the following:</li> <li>Interact with supervisor or superior</li> <li>Work as a team by coordinating with colleagues within and outside the department</li> <li>Report and Document</li> </ul>		
Performance Criteria(F	PC) w.r.t. the Scope		
Element	Performance Criteria		
Interact with	To be competent, the user/ individual must be able to:		
supervisor or superior	PC1. receive job order and instructions from reporting supervisor PC2. understand the work output requirements, targets, performance indicators		
Superior	and incentives  PC3. deliver quality work on time and report any anticipated reasons for delays		
	PC4. report on any grievances, production defects and any potential hazards		
	PC5. communicate on process flow improvements		
	PC6. communicate maintenance and repair schedule proactively to the supervisor		
	PC7. receive feedback on work standards PC8. interact and clarify doubts on design, usage of materials & tools, quality &		
	standards compliance, etc		
	PC9. report in time for shortage or need of raw materials		
	PC10. handover completed work to supervisor		
Work as a team by	To be competent, the user/ individual must be able to:		
coordinating with	PC11. communicate to the colleagues from within and other departments, clearly		
colleagues within and	and effectively on all aspects to carry out the work among the team		
outside the department	PC12. maintain the etiquettes, use polite language, demonstrate responsible and disciplined behaviours to the colleagues		
department	PC13. interact with colleagues from different functions and understand the nature		
	of their work		
	PC14. put team over individual goals and multi task or share work where necessary		
	supporting the colleagues		
	PC15. resolve conflicts and ensure smooth workflow		
	PC16. interact and understand the production requirement for the day from the		
	previous and successive processing department and work accordingly		
	PC17. communicate and discuss work flow related difficulties in order to find solutions with mutual agreement		
	PC18. receive feedback from Quality Control and rework in order to complete work		
	on time		





HCS/N9901	Coordinate with colleagues and work as a team
	PC19. share information with colleagues to enable efficient delivery of work
	PC20. highlight any errors of colleagues, help to rectify and ensure quality output
	PC21. work with cooperation, coordination, communication and collaboration, with
	shared goals and supporting each others performance
Report and	To be competent, the user/ individual must be able to:
Document	PC22. document all the details accurately relating to one's role as required
	PC23. report on the work completed and keep it in records
Knowledge and Under	standing (K)
A. Organizational	The individual on the job needs understand:
Context	KA1. company's policies on preferred language of communication, incentives,
(Knowledge of the	quality standards, personnel management, reporting and escalation matrix
company /	policy
organization and	KA2. company's standard operating procedure (SOP) and the risk and impact of
	not following them
its processes)	KA3. procedures for working with colleagues, his/her role and responsibilities in
	relation to this
	KA4. organizational hierarchy and the line of reporting structure
	KA5. procedures to report employment related issues and to deal with conflicts
	KA6. work flow involved in the company's production process and the sequence of
	operations
	KA7. importance of the individual's role is workflow and details of the
	individual responsibilities
	KA8. Work target and review mechanism
	KA9. common potential hazards in the work place and the procedures to deal with
	them
	KA10. tools and equipments handling procedure
	KA11. documentation procedures as required
B. Technical	The individual on the job needs to know and understand:
Knowledge	KB1. communicate effectively with various categories of people and the different
	departments in the organization
	KB2. build team coordination and work effectively in a team for organizational and
	individual success
	KB3. to document the job activity as required like the check sheets, history sheets,
	etc.
	KB4. help colleagues with specific issues and problems, meeting quality and time
	standards as a team
	KB5. listen actively to team members
	KB6. maintain the proper tone and pitch for communication, ethics and discipline for professional success
	KB7. develop effective working relationship with mutual trust and respect within
	the team
	KB8. express and address grievances appropriately, deal with difficult work
	relationships and manage the internal conflicts effectively.
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HCS/N9901	Coordinate with colleagues and work as a team

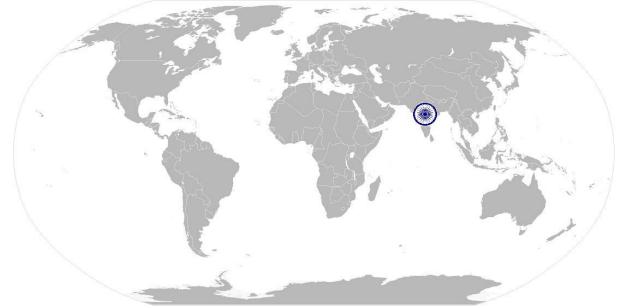
Skills (S) [Optional	al]		
A. Core Skills/	Reading skills		
Generic Skill	The individual on the job needs to know and understand how to:		
	SA1. read job sheets, design sheet and information displayed at the workplace		
	SA2. read notes/comments from the supervisor		
	SA3. read and understand manuals, health and safety instructions, memos etc		
	Writing skills		
	The individual on the job needs to know and understand how to:		
	SA4. fill up documentation to one's role		
	Communication skills		
	The individual on the job needs to know and understand how to:		
	SA5. interact with team members to work efficiently		
	SA6. communicate effectively with supervisor		
B. Professional	Skills Decision making skills		
The individual on the job needs to know and understand how to:			
	SB1. report to supervisor and deal with a colleague individually, depending on the		
	type of concern		
	Plan and Organize		
	The individual on the job needs to know and understand how to:		
	SB2. communicate with superiors as required		
	Customer centricity		
	The individual on the job needs to know and understand how to:		
	SB3. communicate with customers / clients and understand their preferences		
	Problem solving		
	The individual on the job needs to know and understand how to:		
	SB4. resolve problems / conflicts through proper communication		
	Analytical thinking		
	The individual on the job needs to know and understand how to:		
	SB5. analyse and communicate as per the requirement		
	Critical thinking		
	The individual on the job needs to know and understand how to:		
	SB6. spot and communicate potential areas of disruptions to work process and		
	report the same		





#### HCS/N9901 Coordinate with colleagues and work as a team

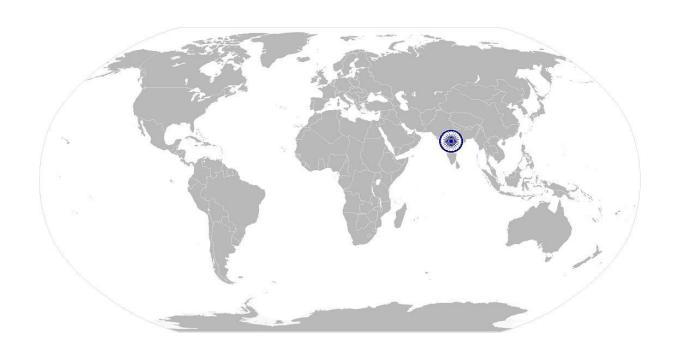
NOS Code	HCS/N9901		
Credits(NSQF)	TBD	Version number	1.0
Industry	Handicrafts and Carpet	Drafted on	23/02/2015
Industry Sub-sector	Handicrafts	Last reviewed on	26/03/2015
Occupation	Pre-production / Craft making / Finishing	Next review date	26/03/2016







# National Occupational Standard



#### **Overview**

This unit is about the individual's effort to maintain safe work environment.





#### Maintain safe work environment

HCS/N9902	Maintain safe work environment		
Unit Code	HCS/N9902		
Unit Title (Task)	Maintain safe work environment		
Description	This OS unit is about following adequate safety procedures to make work environment safe.		
Scope	This unit/ task covers the following:		
	<ul> <li>Follow safety procedure and practices</li> <li>Achieve safety standards</li> </ul>		
Performance Criteria(P	C) w.r.t. the Scope		
Element	Performance Criteria		
Follow safety procedure and practices	To be competent, the user/ individual must be able to:  PC1. comply with safety procedures while on work to prevent accidents  PC2. take adequate safety measures while handling materials, chemicals and tools  PC3. wear appropriate personal protective gears such as gloves, protective goggles, masks etc. while working  PC4. undertake basic safety checks before operation of all tools and electrical equipments  PC5. wear appropriate and recommended olothing as per the work environment (eg: working in a furnace area )  PC6. follow recommended material handling procedure to control material and personal damage  PC7. perform all procedures as per company's work instructions for controlling operational risk  PC8. perform the duties in a manner which minimizes environmental damage  PC9. dispose of waste safely and correctly in a designated area as per company's SOP  PC10. report any accidents, incidents or problems without delay to the supervisor and take necessary immediate action to reduce further danger		
Achieve safety standards	To be competent, the user/individual must be able to: PC11. ensure zero accident at workplace PC12. adhere to safety standards and ensure no material damage		
Knowledge and Unders	standing (K)		
A. Organizational Context (Knowledge of the company / organization and	The individual on the job needs to know and understand:  KA1. company's policies on work safety and occupational hazard management  KA2. company's HR policies  KA3. company's reporting structure  KA4. company emergency evacuation procedure		
its processes)			





#### Maintain safe work environment

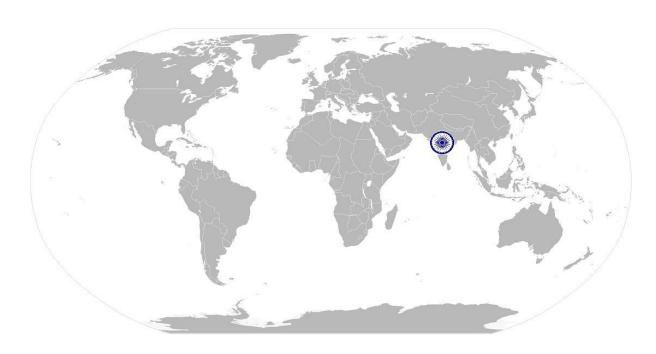
HCS/N9902	Maintain safe work environment		
B. Technical	The individual on the job needs to know and understand:		
Knowledge	KB1. accidental risks to the worker		
·····ouriougo	KB2. how to maintain the work area safe and secure		
	KB3. how to perform the duties in a way to minimize accidental risks		
	KB4. how to handle chemicals		
	KB5. purpose and usage of protective gears such as gloves , protective goggles,		
	masks, etc. while working		
	KB6. material handling procedure		
	KB7. standard Operating Procedure (SOP) of processes		
	, , ,		
	KB8. precautionary activities to be followed in the processes		
	KB9. how to operate tools and electrical equipments		
	KB10. emergency procedures to be followed in case of an mishap such as fire		
	accidents etc.		
Skills (S) [Optional]			
A. Core Skills/	Reading skills		
Generic Skills			
	To be competent, the user/ individual must be able to:		
	SA1. read safety instructions, safety signage and safety manuals		
	SA2. read the usage of various safety tools and equipments		
	Writing skills		
	To be competent, the user/ individual must be ble to:  SA3. take notes on descriptions and details of various safety precautions and procedures as instructed  Communication Skills		
	To be competent, the user/ individual must be able to:		
	SA4. communicate supervisor about the work safety issues		
	SA5. receive instructions from supervisor on minimizing the accidental risks		
	SA6. communicate co-workers about the precautions to be taken for accident free		
	work		
B. Professional Skills	Decision Making skills		
	The individual on the job needs to know and understand:		
	SB1. how to select appropriate safety tools and equipments		
	Plan and Organize		
	The individual on the job needs to know and understand:		
	SB2. improve work processes by adopting best safety practices		
	Customer centricity		
	The individual on the job needs to know and understand:		
	SB3. coordinate with different departments on briefing the safety aspects		
	, , ,		
	SB4. guide the team members on use of various safety tools and equipments		
	Problem solving		
	The individual on the job needs to know and understand:		
	SB5. improve work processes by adopting best safety practices		





#### HCS/N9902 Maintain safe work environment

1100/11/2/02	Within State Work environment		
	Analytical thinking		
	The individual on the job needs to know and understand:		
	SB6. analyse the usage of appropriate tools and consumables		
	Critical thinking		
	The individual on the job needs to know and understand how to:		
	SB7. spot errors and any other disruptions and communicate with solutions		
C. Technical Skills	Handling tools, equipments and chemicals		
	The individual on the job needs to know and understand:		
	SC1. how to use safety equipments such as fire extinguisher during fire accidents		
	SC2. how to store chemicals and tools in a safe way		
	SC3. how to use tools and equipments without causing any injury to follow workers		







#### Maintain safe work environment

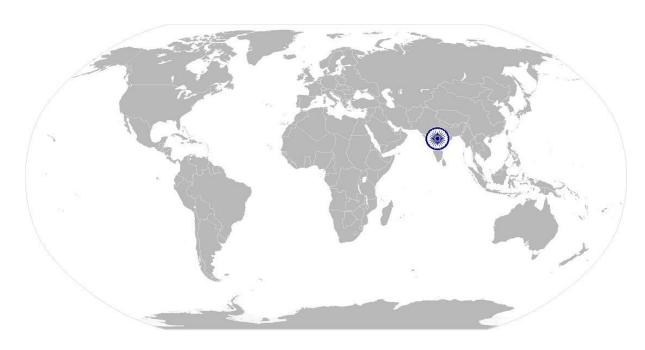
NOS Code	HCS/N9902		
Credits(NSQF)	TBD	Version number	1.0
Industry	Handicrafts and Carpet	Drafted on	23/02/2015
Industry Sub-sector	Handicrafts	Last reviewed on	26/03/2015
Occupation	Pre-production / Craft making / Finishing	Next review date	26/03/2016







# National Occupational Standard



#### **Overview**

This unit is about managing personal health at work place.





#### Maintain personal health

HCS/N9903	Maintain personal health		
Unit Code	HCS /N9903		
Unit Title (Task)	Maintain personal health		
Description	This OS unit is about managing personal health at work place.		
Scope	<ul> <li>This unit/ task covers the following:</li> <li>Adopt healthy work practices</li> <li>Achieve work productivity while maintaining health</li> </ul>		
Performance Criteria			
Element	Performance Criteria		
Adopt healthy work practices	To be competent, the user/ individual must be able to: PC1. always cover the mouth and nose with a dust mask while working and keep on changing when it gets blocked with dust PC2. follow work instructions strictly to reduce the amount of pollution at the work place e.g. wet the rock / craft material before working on it PC3. wear protective goggles over eyes and replace them when scratches on it obscure the vision PC4. wear gloves as per the materials used for making handicraft to avoid blisters; scratches and cuts PC5. undergo preventive health checkups at regular intervals PC6. take prompt treatment from the doctor case of illness PC7. follow SOPs for dealing with blisters; scratches; accidental fires or any other type of emergencies at work		
Achieve work productivity while	To be competent, the user/ individual must be able to: PC8. ensure no productivity loss or absenteeism from work due to illness		
maintaining health	PC9. ensure no long term ill effect on the personal health		
A. Organizational Context (Knowledge of the company / organization and its processes)	The individual on the job needs to know and understand:  KA1. company's policies on: personal health and occupational hazard management  KA2. company's HR policies  KA3. company's reporting structure  KA4. company's emergency evacuation procedure		
B. Technical Knowledge	The individual on the job needs to know and understand:  KB1. health risks to the worker at the work place  KB2. healthy work practices  KB3. how to perform the duties in a way to minimize pollution at the work place  KB4. what personal protective equipments should be worn and how it is cared for  KB5. safe disposal methods for waste  KB6. how to provide the first aid treatment at workplace  KB7. emergency procedures to be followed in case of an mishap such as fire accidents etc.		





#### Maintain personal health

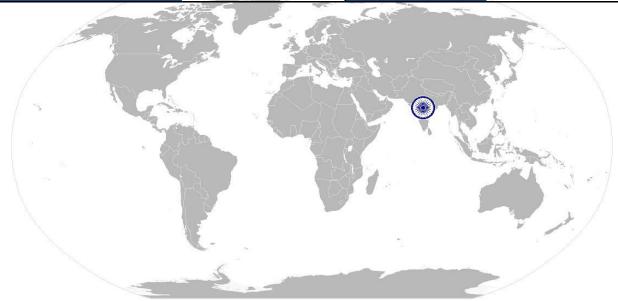
Skills (S)	Wantam personal nearth
A. Core Skills	/ Reading skills
Generic Skills	To be competent, the user/ individual must be able to: SA1. read personal health instructions and manual SA2. read the usage of various hand tools and personal protection equipments
	Writing skills
	To be competent, the user/ individual must be able to:  SA3. take notes on descriptions and details of various personal health maintenance procedures
	Communication Skills
	To be competent, the user/ individual must be able to: SA4. communicate supervisor about the physical symptoms SA5. receive instructions from doctor and supervisor on medical care
B. Profession	al Decision Making
Skills	The user/individual on the job needs to know and understand: SB1. how to select appropriate hand tools and personal protection equipments SB2. when to change personal protection equipments during the work SB3. how to identify first aid needs in case and of an injury
	Plan and organize
	The user/individual on the job needs to know and understand:  SB4. how to select appropriate hand tools and personal protection equipments  SB5. when to change personal protection equipments during the work
	Customer centricity
	The user/individual on the job needs to know and understand:  SB6. how to use materials that does not affect customer health / make injury
	Problem solving
	The individual on the job needs to know and understand:
	SB7. improve work processes by adopting best safety practices  Analytical thinking
	The individual on the job needs to know and understand:
	SB8. analyse the usage of appropriate tools and consumables
	Critical thinking
	The individual on the job needs to know and understand how to:
	SB9. spot errors and any other disruptions and communicate with solutions





#### Maintain personal health

NOS Code	HCS/N9903		
Credits(NSQF)	TBD	Version number	1.0
Industry	Handicrafts and Carpet	Drafted on	23/02/2015
Industry Sub-sector	Handicrafts	Last reviewed on	26/03/2015
Occupation	Pre-production / Craft making / Finishing	Next review date	26/03/2016

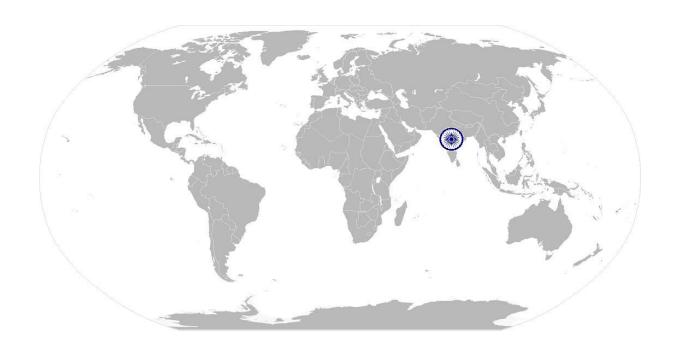


**National Occupational Standards** 





# National Occupational Standard



#### **Overview**

This unit is about successful basic business management in handicraft units





#### HCS/N9904 Basic business management

Unit Code	HCS/N9904
Unit Title (Task)	Basic business management
Description	This OS unit is about basic business management in handicraft units. This OS unit is to
	aid in successful management of business
Scope	This unit/ task covers the following:
	People management
	Product planning
	Procurement of raw materials     Market interfering
	Market interfacing     Financial management
	<ul><li>Financial management</li><li>Record keeping</li></ul>
	, <u> </u>
Performance Criteria(P	PC) w.r.t. the Scope
Element	Performance Criteria
People management	To be competent, the user/individual must be able to:
	PC1. allot work to the employees of the unit according to their skill and
	experience
	PC2. train the employees of his/her unit with the appropriate skills required to make market relevant and quality products
	PC3. motivate the employees
	PC4. handle the grievances/issues that are raised by the employees
	PC5. manage the employee expectations
Product planning	To be competent, the user/ individual must be able to:
	PC6. gather and analyse the cues from the market
	PC7. ascertain the customer preference
	PC8. create product lines based on current market preference
	PC9. create product lines that are unique and able to price high
	PC10. price the products according to market trends
Procurement of raw	PC11. decide the best way to market the product lines  To be competent, the user/ individual must be able to:
materials	PC12. make a list of raw materials required according to the product lines
	PC13. ascertain the quantity and right price to procure the materials
	PC14. identify the right locations/agents from where the raw materials can be
	procured
	PC15. negotiate to get the best price
	PC16. ensure quality materials are procured
	PC17. ensure the procured materials are stored in appropriate conditions
	PC18. maintain the bills and record the prices of procurement for future reference
Market interfecing	PC19. maintain healthy vendor relationships
Market interfacing	To be competent, the user/ individual must be able to: PC20. identify the nearest market
	PC21. analyze the prevalent price for product lines
	PC22. decide on the most effective means to access the market
	PC23. plan for cost effective transportation to the market









#### **Basic business management**

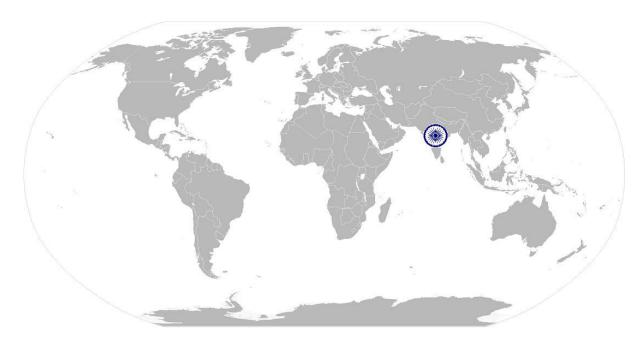
B. Professional Skills	Decision making skills		
	The individual on the job needs to know and understand how to:		
	SB1. finalize the product lines		
	SB2. fix the appropriate price		
	SB3. hire the employees with appropriate skill set and experience		
	SB4. predict the profit margin to be achieved by the business		
	SB5. decide on which market segment to target		
	Plan and organize		
	The individual on the job needs to know and understand how to:		
	SB6. schedule production cycles		
	SB7. estimate resources		
	SB8. schedule market visits		
	Customer centricity		
	The individual on the job needs to know and understand how to:		
	SB9. gather information on customer preference and taste		
	SB10. interact with various types of customers and understand the trends		
	Problem solving		
	The individual on the job needs to know and understand how to:		
	SB11. analyze and solve conflicts and problems pertaining to the business		
	SB12. ensure that the problems do not arise repeatedly		
	SB13. anticipate various problems/challenges that can crop up		
	Analytical thinking		
	The individual on the job needs to know and understand how to:		
	SB14. analyse the market for increasing the sales		
	Critical thinking		
	The individual on the job needs to know and understand how to:		
	SB15. spot errors and any other disruptions and communicate with solutions		





#### **Basic business management**

NOS Code	HCS/N9904				
Credits(NSQF)	TBD	Version number	1.0		
Industry	Handicrafts and Carpet	Drafted on	23/02/2015		
Industry Sub-sector	Handicrafts	Last reviewed on	26/03/2015		
Occupation	Pre-production / Craft making / Finishing	Next review date	26/03/2016		

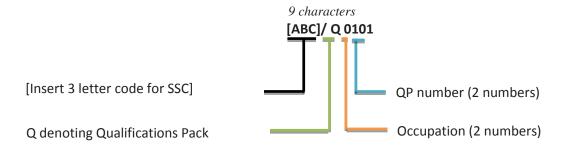




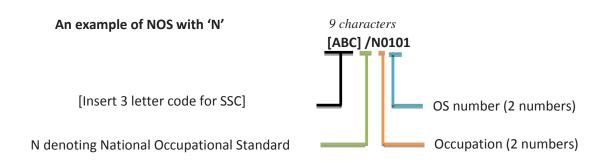
#### **Annexure**

#### Nomenclature for QP and NOS

#### **Qualifications Pack**



#### **Occupational Standard**



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The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers
Ceramics	01 – 10
Fashion Jewellery	11 - 13
Stoneware	14 - 19
Glassware	20 - 27
Metalware crafts	28 - 37
Leather crafts	38 - 43
Paper Mache	44 - 49
Carpets & rugs	50 – 59
Horn bone & shell craft	60 – 65
Wood ware, dolls & toys	66 – 71
Hand printed, Embroidered / knitted & crocheted textiles	72 – 77
Agarbatti	78 – 82
Paper crafts	83 – 86
NER crafts	87 – 92
Miscellaneous crafts	93 - 95
Generic Occupation	96 – 99

Sequence	Description	Example
Three letters	Handicrafts and Carpet Sector Skill Council	HCS
Slash	/	/
Next letter	Whether <b>Q</b> P or <b>N</b> OS	Q
Next two numbers	Occupation code	01
Next two numbers	OS number	01



#### **CRITERIA FOR ASSESSMENT OF TRAINEES**

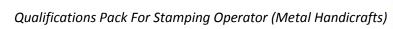
**Job Role**: Stamping Operator (Metal Handiccrafts)

**Qualification Pack**: HCS/Q2802

**Sector Skill Council**: Handicrafts and Carpet

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for each PC.
- 2. Each NOS will assessed both for theoretical knowledge and practical
- 3. The assessment will be based on knowledge bank of questions created by the SSC.
- 4. Individual assessment agencies will create unique question papers for theory and skill practical part for each candidate at each examination/training center
- 5. To pass the Qualification Pack, every trainee should score a minimum of 60% in every NOS
- 6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

			Total marks (500)			
HCS / N2803		n stamping on the metal surface				
NOS Element	Perforn	nance Criteria		Out of	Theory	Skills Practical
	PC1.	receive instructions on work requirement from superior		2	1	1
Understanding	PC2.	receive and understand the design specifications		2	1	1
work requirement	PC3.	understand the job sheet and the stamping methods		2	1	1
	PC4.	plan the target on number of pieces to be completed		2	1	1
	PC5.	select the appropriate tool and machine for stamping such as die, puncher, etc.		2	1	1
Assembling the	PC6.	collect and arrange the materials to begin the process	100	2	1	1
required raw materials	PC7.	report on any shortage or defect of raw materials or machine to the concerned person		2	1	1
	PC8.	ensure to stock the required materials in advance		2	1	1
	PC9.	collect the metal product to be stamped		2	1	1
Performing stamping on the metal	PC10.	decide on the relevant stamping process to be performed from hydraulic, mechanical, etc.		2	1	1
surface	PC11.	set the stamping machine if using		2	1	1





		machine				
	PC12.	turn on the machine to perform the	-	2	1	1
	1 012.	stamping		_	_	_
	PC13.	cut and bend the metal sheet forming	-	3	1	2
	1 013.	it to the desired shape		,	_	_
	PC14.	use the appropriate stamping tool	-	3	1	2
	PC14.	ensure to align and space the sheet	-	3	1	2
	PCI3.			3	1	
	PC16.	metal at the appropriate position arrange the metal stamps in the	-	3	1	2
	PC16.	order of using them		Э	1	2
	DC17	•	-	3	1	2
	PC17.	select the appropriate color to be		3	1	2
		stamped on the metal in such a way				
	DC10	that it is easily seen	-	2	1	2
	PC18.	ensure to wipe off the excess ink if		3	1	2
		color is given manually to the				
	DC10	stamped work	-	2	4	2
	PC19.	insert the flat metal sheet into the		3	1	2
	DC20	die	-	2	1	2
	PC20.	activate the stamping machine to		3	1	2
	DC31	create the design	-	2	1	2
	PC21.	ensure the appropriate speed is set		3	1	2
	PC22.	for the stamp ensure the metal sheet inserted is of	-	3	1	2
	PCZZ.	appropriate size and shape to fit the		Э	1	2
		stamp machine				
	PC23.	ensure to use the appropriate die to	-	2	1	1
	1 023.	stamp the metal sheet if done by		2	1	_
		hand				
	PC24.	ensure the appropriate punching	_	3	1	2
	1 024.	force is applied when using a hand		J	1	_
		press				
	PC25.	ensure the same amount of force is	_	3	1	2
	1 023.	given to all the metal sheets		,	1	
	PC26.	pierce holes where required for the		3	1	2
	1 020.	finished part		,	<b>±</b>	
	PC27.	ensure perform stamping in cold		2	1	1
	. 527.	metal sheet		-	<b>±</b>	_
	PC28.	ensure to use the appropriate		2	1	1
		lubricant to protect the tool and die		-	-	
		surface from scratching				
	PC29.	ensure to take necessary safety		3	1	2
		precautions to perform stamping		-	_	
Checking for	PC30.	check for defects such as wrinkles,		3	1	2
defects		splits, material thinning, etc.				
	PC31.	check the metal after stamping, if it		3	1	2
			ı l			1





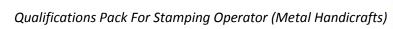
		and the comment			
		matches requirement			
	PC32.	make necessary adjustments if any	2	1	1
	PC33.	rectify and rework if any mistakes are	2	1	1
		found un-matching the design			
		specifications and requirements			
Undertaking	PC34.	ensure general maintenance of the	3	1	2
preventive		machine			
maintenance	PC35.	ensure no shut down of machines	3	1	2
		due to improper maintenance			
	PC36.	perform regular cleaning process as	3	1	2
		prescribed by manufacturer			
Achieving	PC37.	ensure a proper finish as per	3	1	2
quality		requirement			
standards	PC38.	ensure to stamp or punches die the	3	1	2
		target number of pieces			
	PC39.	ensure the output delivered is defect	3	1	2
		free and hazard free			
	TOTAL	POINTS	100	39	61

HCS/N9901	Coordinate with colleagues and work as a team				
NOS	Performance Criteria		Out	Theo	Skills
Element			of	ry	Practical
	PC1. receive job order and instructions from reporting supervisor		4	3	1
	PC2. understand the work output requirements, targets, performance indicators and incentives		5	4	1
	PC3. deliver quality work on time and report any anticipated reasons for delays		5	1	4
Interact	PC4. report on any grievances, production defects and any potential hazards		4	2	2
with	PC5. communicate on process flow improvements	100	4	2	2
supervisor	PC6. communicate maintenance and repair schedule proactively to the supervisor	100	4	1	3
	PC7. receive feedback on work standards	•	4	2	2
	PC8. interact and clarify doubts on design, usage of materials & tools, quality & standards compliance, etc		5	2	3
	PC9. report in time for shortage or need of raw materials		4	1	3
	PC10. handover completed work to supervisor		4	2	2
Work as a	PC11. communicate to the colleagues from		5	2	3
team by	within and other departments, clearly and				



coordinatin	effectively on all aspects to carry out the			
g with	work among the team			
colleagues within and outside the	PC12. maintain the etiquettes, use polite language, demonstrate responsible and disciplined behaviours to the colleagues	5	2	3
department	PC13. interact with colleagues from different functions and understand the nature of their work	4	2	2
	PC14. put team over individual goals and multi task or share work where necessary supporting the colleagues	4	2	2
	PC15. resolve conflicts and ensure smooth workflow	4	1	3
	PC16. interact and understand the production requirement for the day from the previous and successive processing department and work accordingly	4	1	3
	PC17. communicate and discuss work flow related difficulties in order to find solutions with mutual agreement	4	1	3
	PC18. receive feedback from Quality Control and rework in order to complete work on time	5	1	4
	PC19. share information with colleagues to enable efficient delivery of work	6	3	3
	PC20. highlight any errors of colleagues, help to rectify and ensure quality output	4	2	2
	PC21. work with cooperation, coordination, communication and collaboration, with shared goals and supporting each others performance	4	1	3
Report and	PC22. document all the details accurately relating to one's role as required	4	1	3
Document	PC23. report on the work completed and keep it in records	4	1	3
	TOTAL POINTS	100	40	60

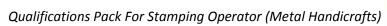
HCS/N9902	Mainta	n safe work environment				
NOS	Perform	nance Criteria		Out	Theory	Skills
Element				of		Practical
Fallow	PC1.	comply with safety procedures while on		8	2	6
Follow		work to prevent accidents				
safety procedure	PC2.	take adequate safety measures while	100	8	2	6
and		handling materials, chemicals and tools	100			
	PC3.	wear appropriate personal protective		8	2	6
practices		gears such as gloves, protective goggles,				





		masks etc. while working			
	PC4.	undertake basic safety checks before	9	2	7
		operation of all tools and electrical			
		equipments			
	PC5.	wear appropriate and recommended	9	2	7
		clothing as per the work environment (eg:			
		working in a furnace area )			
	PC6.	follow recommended material handling	8	2	6
		procedure to control material and			
		personal damage			
	PC7.	perform all procedures as per company's	8	4	4
		work instructions for controlling			
		operational risk			
	PC8.	perform the duties in a manner which	6	2	4
		minimizes environmental damage			
	PC9.	dispose of waste safely and correctly in a	8	2	6
		designated area as per company's SOP			
	PC10.	report any accidents, incidents or	8	4	4
		problems without delay to the supervisor			
		and take necessary immediate action to			
		reduce further danger			
Achieve	PC11.	ensure zero accident at workplace	10	2	8
safety	PC12.	adhere to safety standards and ensure no	10	2	8
standards		material damage			
	TOTAL	POINTS	100	28	72

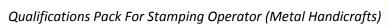
HCS/N9903	Maintain personal health				
NOS	Performance Criteria		Out	Theory	Skills
Element			of		Practical
	PC1. always cover the mouth and nose with a dust mask while working and keep on changing when it gets blocked with dust		12	4	8
Adopt healthy	PC2. follow work instructions strictly to reduce the amount of pollution at the work place e.g. wet the rock / craft material before working on it		10	2	8
work practices	PC3. wear protective goggles over eyes and replace them when scratches on it obscure the vision	100	10	2	8
	PC4. wear gloves as per the materials used for making handicraft to avoid blisters; scratches and cuts		10	2	8
	PC5. undergo preventive health checkups at regular intervals		10	2	8





	PC6.	take prompt treatment from the doctor in case of illness	11	3	8
	PC7.	follow SOPs for dealing with blisters; scratches; accidental fires or any other type of emergencies at work	11	4	7
Achieve work	PC8.	ensure no productivity loss or absenteeism from work due to illness	13	3	10
productivity while maintaining health	PC9.	ensure no long term ill effect on the personal health	13	3	10
	TOTA	L POINTS	100	25	75

HCS/N9904	Basic business management				
NOS Element	Performance Criteria		Out of	Theory	Skills Practical
People management	PC1. allot work to the employees of the unit according to their skill and experience		3	1	2
	PC2. train the employees of his/her unit with the appropriate skills required to make market relevant and quality products		3	1	2
	PC3. motivate the employees		2	1	1
	PC4. handle the grievances/issues that are raised by the employees		2	1	1
	PC5. manage the employee expectations		2	1	1
Product planning	PC6. gather and analyse the cues from the market		2	1	1
	PC7. ascertain the customer preference		3	1	2
	PC8. create product lines based on current market preference	100	3	1	2
	PC9. create product lines that are unique and able to price high	100	3	1	2
	PC10. price the products according to market trends		3	1	2
	PC11. decide the best way to market the product lines		3	1	2
Procurement of raw materials	PC12. make a list of raw materials required according to the product lines		2	0	2
	PC13. ascertain the quantity and right price to procure the materials		3	1	2
	PC14. identify the right locations/agents from where the raw materials can be procured	I	3	1	2
	PC15. negotiate to get the best price		3	0	3
	PC16. ensure quality materials are procured		4	1	3





	PC17. ensure the procured materials are stored	3	1	2
	in appropriate conditions			
	PC18. maintain the bills and record the prices of	3	1	2
	procurement for future reference			
	PC19. maintain healthy vendor relationships	3	1	2
	PC20. identify the nearest market	3	1	2
	PC21. analyze the prevalent price for product	3	2	1
	lines			
	PC22. decide on the most effective means to	2	1	1
Market	access the market			
interfacing	PC23. plan for cost effective transportation to	3	1	2
	the market			
	PC24. position the product according to market	3	1	2
	requirements			
	PC25. manage customer expectations	2	0	2
	PC26. analyze and ascertain the cost of	3	1	2
	production			
Financial	PC27. maintain the book of accounts related to	3	1	2
management	the business			
	PC28. own and operate a bank account	4	2	2
	PC29. identify cost effective means of running	3	1	2
	business			
	PC30. identify various aspects of business that	3	2	1
	require recording			
	PC31. create formats for recording	3	2	1
	PC32. make various records pertaining to all	3	2	1
	aspects of business			
Record	PC33. maintain these records with periodic	3	2	1
keeping	updation			
	PC34. maintain necessary documents as per	3	2	1
	local government and regulatory			
	requirement			
	PC35. analyze the records and glean various	3	2	1
	trends from the same			
	TOTAL POINTS	100	40	60